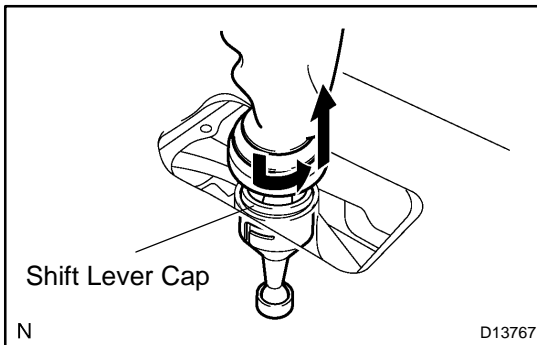


## REMOVAL

### 1. DISCONNECT BATTERY NEGATIVE TERMINAL

### 2. REMOVE TRANSMISSION SHIFT LEVER

- Remove the transmission shift lever knob.
- Remove the 4 bolts and shift lever boot retainer.
- Remove the transmission shift lever boot.



- Turn over the dust boot.
- While pressing down on the shift lever cap, rotate it counterclockwise to remove.

### 3. RAISE VEHICLE AND DRAIN TRANSMISSION OIL

- Remove the drain plug and gasket and drain the transmission oil.

- Install a new gasket and the drain plug.

**Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)**

### 4. REMOVE LH AND RH FRONT EXHAUST PIPE

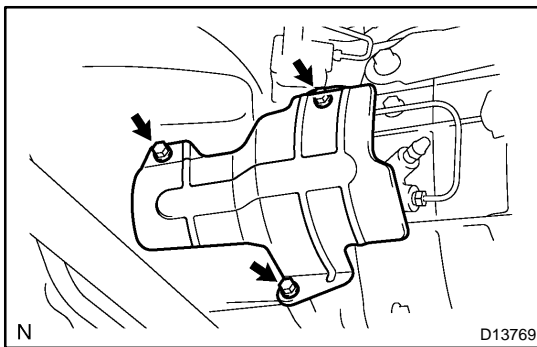
(See page [EM-126](#))

### 5. REMOVE PROPELLER SHAFT (See page [PR-3](#))

HINT:

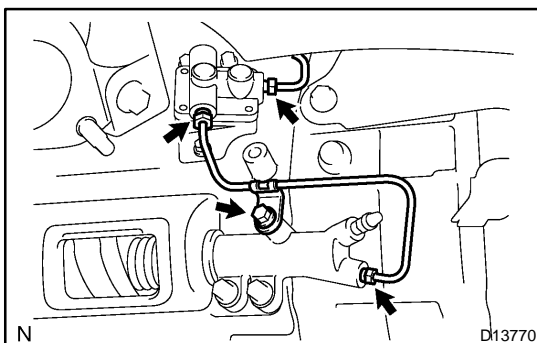
Cover the transmission extension housing with a cloth to prevent any oil from leaking.

### 6. DISCONNECT VEHICLE SPEED SENSOR, BACK-UP LIGHT SWITCH CONNECTOR



### 7. REMOVE CLUTCH HOUSING COVER

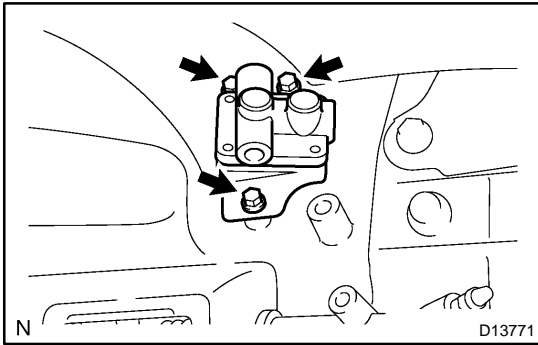
- Remove the 3 bolts and clutch housing cover.



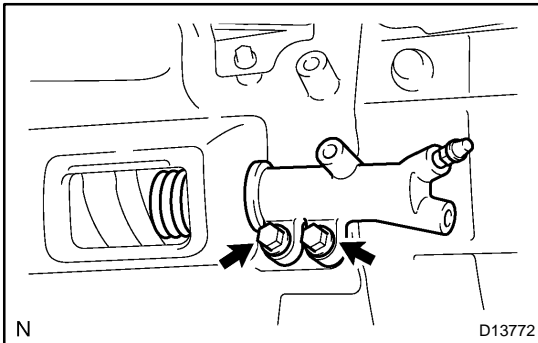
### 8. REMOVE CLUTCH ACCUMULATOR

- Remove the bolt and clamp.
- Using SST, disconnect the clutch lines from the clutch accumulator and clutch release cylinder. Use a container to catch the fluid.

SST 09023-00101

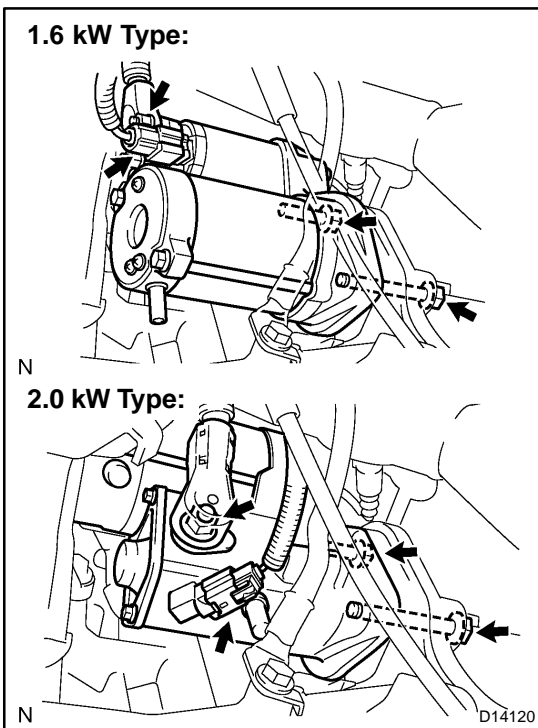


- (c) Remove the 3 bolts and clutch accumulator.



## 9. REMOVE CLUTCH RELEASE CYLINDER

Remove the 2 bolts and clutch release cylinder.

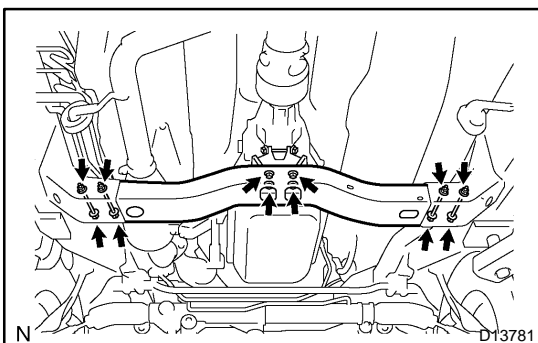


## 10. REMOVE STARTER

- Disconnect the connector.
- Remove the nut and disconnect the terminal.
- Remove the 2 bolts and starter.

## 11. JACK UP TRANSMISSION

Using a transmission jack, support the transmission.

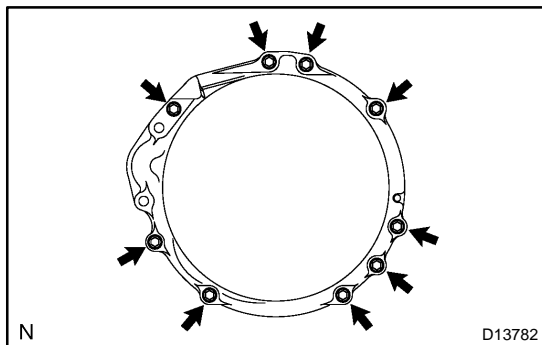


## 12. REMOVE CROSSMEMBER

- Remove the 4 set bolts of the engine rear mounting on the crossmember.
- Remove the 4 nuts, washers, bolts and crossmember.

## 13. REMOVE STABILIZER BAR BRACKET

Remove the 2 bolts, nuts and stabilizer bar brackets.

**14. REMOVE TRANSMISSION**

- (a) Remove the 9 transmission mounting bolts from the engine.
- (b) Separate the wire harness from the clamps of the transmission.
- (c) Pull out the transmission down and toward the rear.

**NOTICE:**

**Be careful not to damage the PS tube.**

**15. REMOVE ENGINE REAR MOUNTING**

Remove the 4 bolts and engine rear mounting.

**16. REMOVE TRANSMISSION COVER**

Remove the 5 bolts and transmission cover.

